

Shakedown analysis of lined rock cavern for compressed air energy storage

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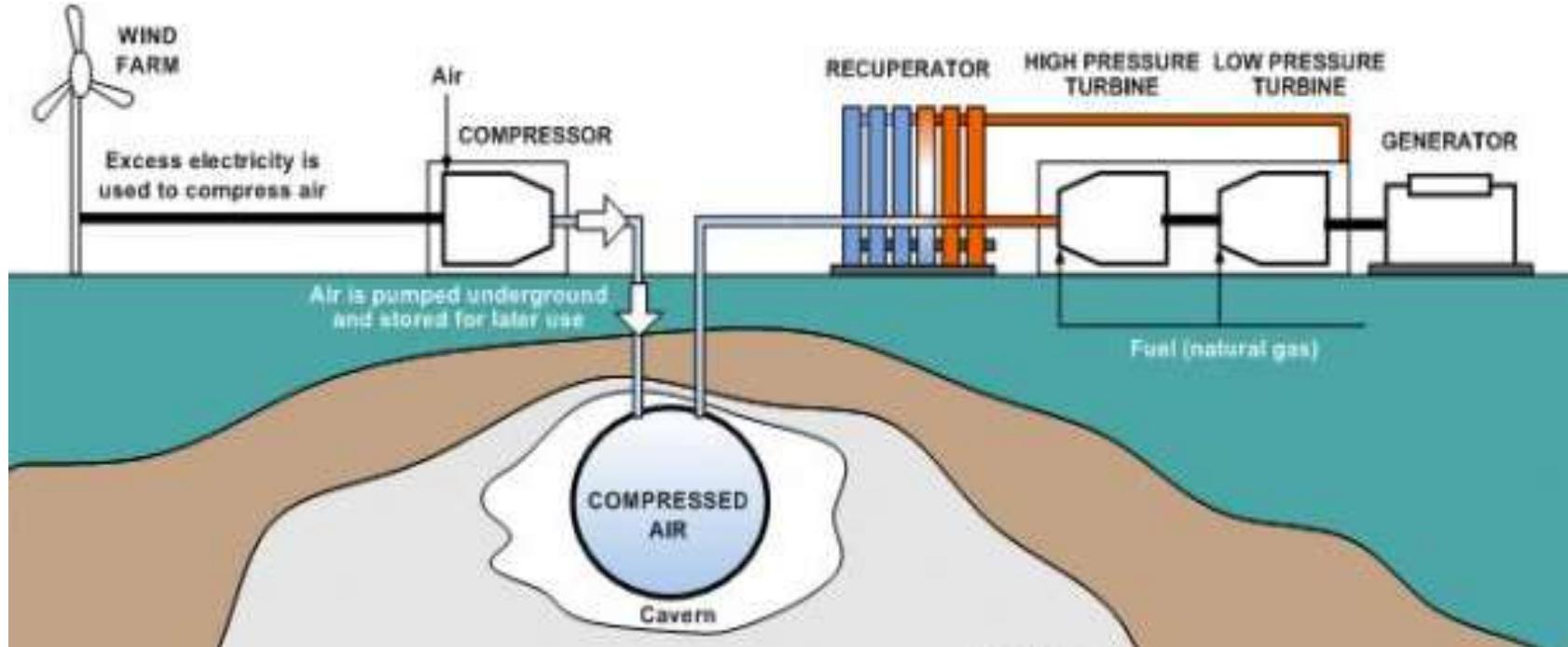
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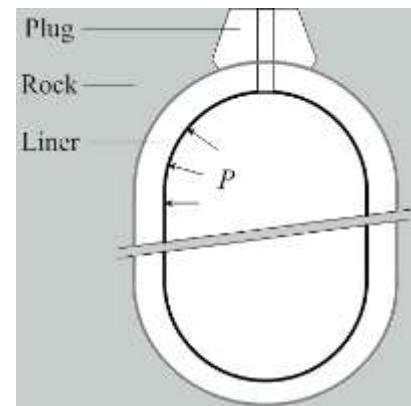
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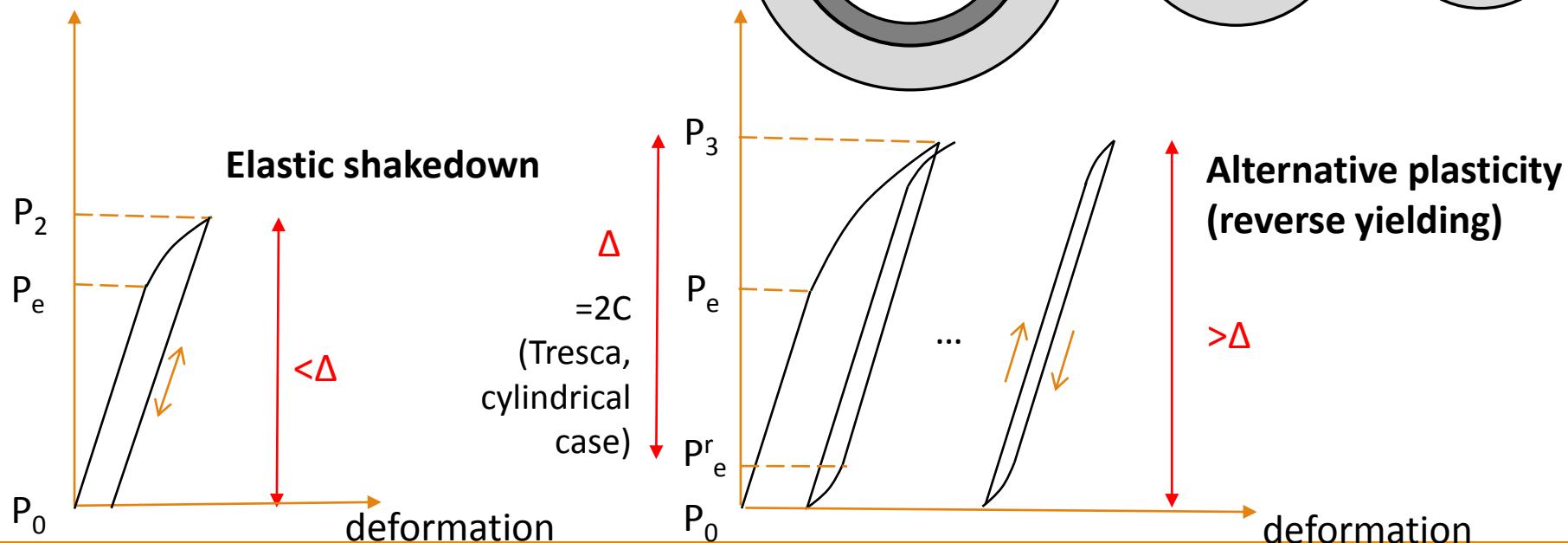
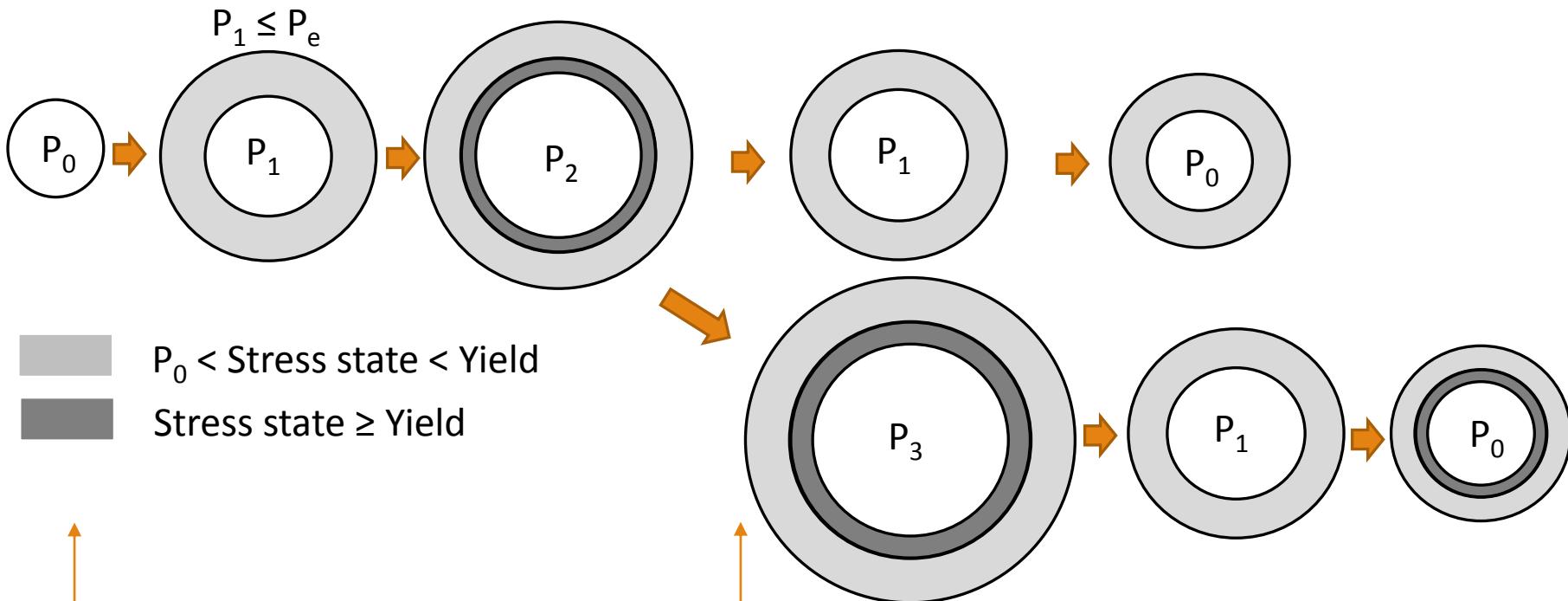
Background - CAES



- Compressed air energy storage (CAES) systems
- Lined or unlined rock caverns
- Gas pressure: 10 to 30 MPa
- Repeated compression-decompression cycles



Background – carven behavior



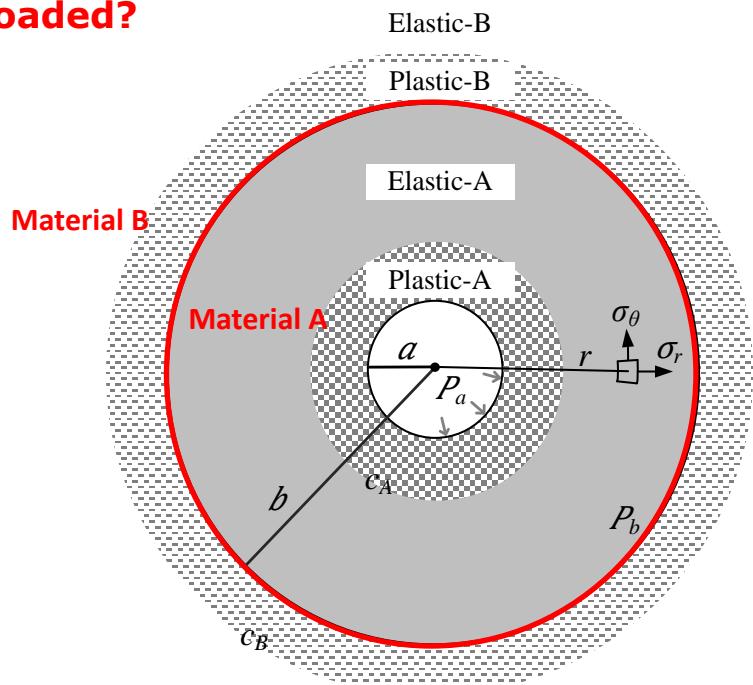
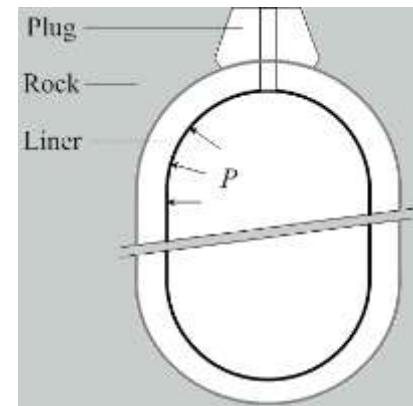
Creeping effect is not considered

Background

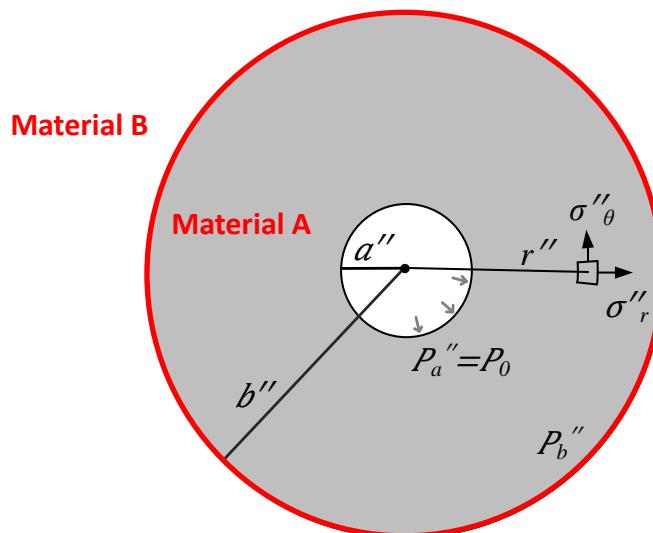
- The cavern may exhibit plastic strain during each loading cycle as yielding occurs in loading and unloading processes.
- **Reverse yielding** can lead to **low-cycle fatigue** of elastic-plastic materials. E.g. failure will occur in steel specimen after 1000 cycles for a strain range of around 0.02 (Stephens, 1980).
- Johansson (2003) suggested to check low-cycle fatigue of steel lining of lined rock cavern.
- Low-cycle fatigue needs to be considered in the survivability analysis of rock openings subjected to multiple attack (Balachandra, 1978).
- **Shakedown analysis** can provide the maximum capacity of a structure against reverse yielding under cyclic loads based on elastic-plastic theory.
- Melan's shakedown theorem: $f(\sigma_e + \sigma_r) \leq Y$
- For the CAES carven problem, if the stress state after unloading is smaller than the yield criterion, shakedown will occur; otherwise, reverse yielding will happen.

An analytical approach – problem definition

- Two layers of isotropic homogenous linear elastic cohesive-frictional materials (Mohr-Coulomb criterion)
- Combine both cylindrical scenario ($k=1$) and spherical scenario ($k=2$)
- **Reverse yielding occurs or not in both materials when fully unloaded?**



(a) Loading



(b) Unloading

An analytical approach

- Yield or not?

$$\alpha\sigma_r - \sigma_\theta = Y$$

- When loaded: (Mo et al., 2014)

$$\alpha_A \sigma_{r,A} - \sigma_{\theta,A} = Y_A$$

$\sim f(P_a, r)$

$$\alpha_B \sigma_{r,B} - \sigma_{\theta,B} = Y_B$$

$\sim f(P_b, r)$

- When unloaded:

$$\alpha_A \sigma''_{r,A} - \sigma''_{\theta,A} = Y_A$$

$$\alpha_n = \frac{1 + \sin\phi_n}{1 - \sin\phi_n}$$

$$\alpha_B \sigma''_{r,B} - \sigma''_{\theta,B} = Y_B$$

$$Y_n = \frac{2C_n \cos\phi_n}{1 - \sin\phi_n}$$

where $n = A$ or B

in which:

$$\sigma''_{r,A} = \sigma_{r,A} + \Delta\sigma_{r,A}$$

$$\sigma''_{\theta,A} = \sigma_{\theta,A} + \Delta\sigma_{\theta,A}$$

$$f(P_a, r) ?$$

$$\sigma''_{r,B} = \sigma_{r,B} + \Delta\sigma_{r,B}$$

$$\sigma''_{\theta,B} = \sigma_{\theta,B} + \Delta\sigma_{\theta,B}$$

$$f(P_b, r) ?$$

An analytical approach

- For material A:

For cavity **elastic** expansion/contraction from p_0 :

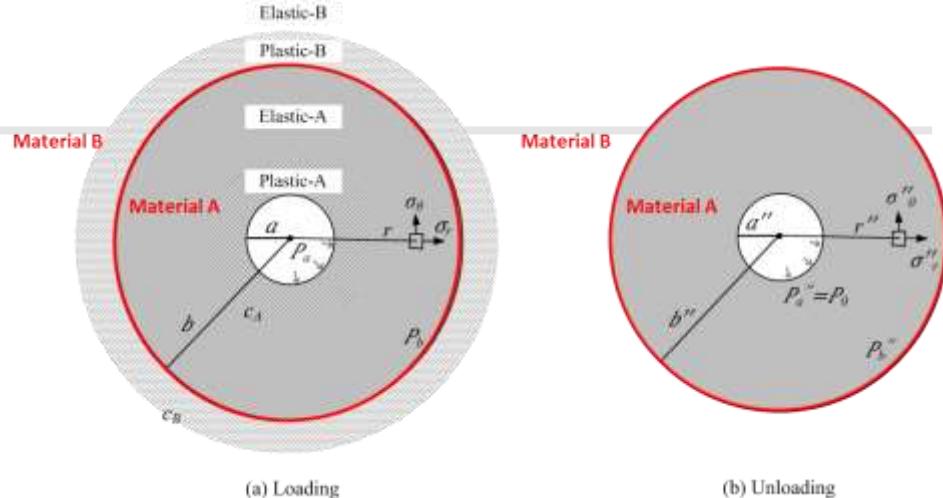
$$\Delta\sigma_{r,A} = A + \frac{B}{r^{k+1}} - p_0$$

$$\Delta\sigma_{\theta,A} = A - \frac{B}{kr^{k+1}} - p_0$$



$$\Delta\sigma_{r,A} = f(P_a, r)$$

$$\Delta\sigma_{\theta,A} = f(P_a, r)$$



(a) Loading

(b) Unloading

$$\Delta\sigma_{r,A}\Big|_{r=a} = (-P_a'') - (-P_a) = P_a - P_0$$

$$\Delta\sigma_{r,A}\Big|_{r=b} = (-P_b'') - (-P_b) = P_b - P_b''$$

$$\Delta\varepsilon_{\theta,A}\Big|_{r=b} = \Delta\varepsilon_{\theta,B}\Big|_{r=b}$$

$$M_n = \frac{E_n}{1 - \nu_n^2(2 - k)}$$

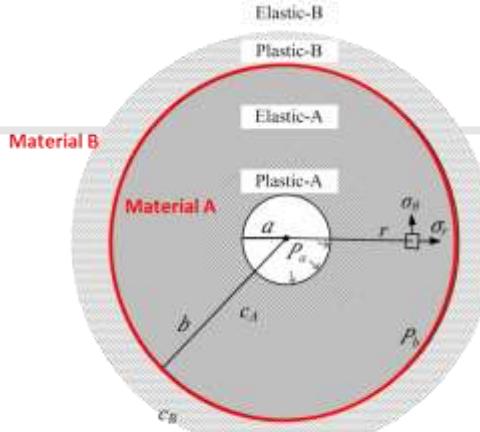
$$\Delta\varepsilon_{\theta,A}\Big|_{r=b} = \frac{1}{M_A} \left\{ -\frac{\nu_A}{1 - \nu_A(2 - k)} \Delta\sigma_{r,A}\Big|_{r=b} + [1 - \nu_A(k - 1)] \Delta\sigma_{\theta,A}\Big|_{r=b} \right\}$$

$$\Delta\varepsilon_{\theta,B}\Big|_{r=b} = \frac{1}{M_B} \left\{ -\frac{\nu_B}{1 - \nu_B(2 - k)} \Delta\sigma_{r,B}\Big|_{r=b} + [1 - \nu_B(k - 1)] \Delta\sigma_{\theta,B}\Big|_{r=b} \right\}$$

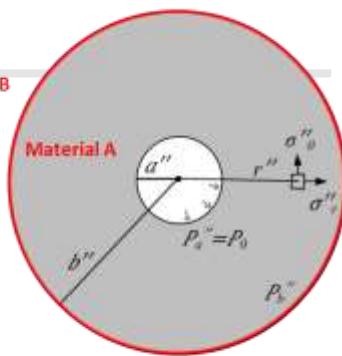
An analytical approach

- Yield or not?

$$\alpha \sigma_r - \sigma_\theta = Y$$



(a) Loading



(b) Unloading

- When loaded: (Mo et al., 2014)

$$\alpha_A \sigma_{r,A} - \sigma_{\theta,A} = Y_A$$

$$\sim f(P_a, r)$$

$$\alpha_B \sigma_{r,B} - \sigma_{\theta,B} = Y_B$$

$$\sim f(P_b, r)$$

- When unloaded:

$$\alpha_A \sigma_{r,A}''' - \sigma_{\theta,A}''' = Y_A$$

$$\alpha_B \sigma_{r,B}''' - \sigma_{\theta,B}''' = Y_B$$

in which:

$$\sigma_{r,A}''' = \sigma_{r,A} + \Delta \sigma_{r,A}$$

$$\sigma_{r,B}''' = \sigma_{r,B} + \Delta \sigma_{r,B}$$

$$\sigma_{\theta,A}''' = \sigma_{\theta,A} + \Delta \sigma_{\theta,A}$$

$$\sigma_{\theta,B}''' = \sigma_{\theta,B} + \Delta \sigma_{\theta,B}$$

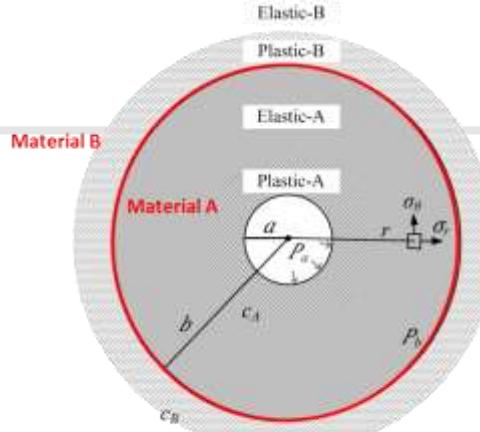
$$f(P_a, r) ?$$

$$f(P_b, r) ?$$

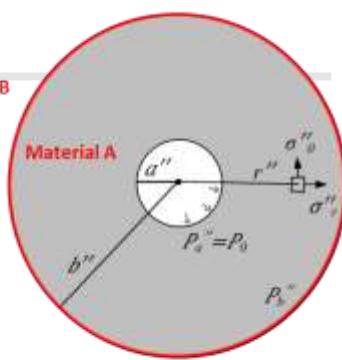
An analytical approach

- Yield or not?

$$\alpha \sigma_r - \sigma_\theta = Y$$



(a) Loading



(b) Unloading

- When loaded: (Mo et al., 2014)

$$\begin{aligned} \alpha_A \sigma_{r,A} - \sigma_{\theta,A} &= Y_A & \sim f(P_a, r) \\ \alpha_B \sigma_{r,B} - \sigma_{\theta,B} &= Y_B & \sim f(P_b, r) \end{aligned}$$

- When unloaded:

$$\begin{array}{ccc} \alpha_A \sigma_{r,A}'' - \sigma_{\theta,A}'' = Y_A & r = a & P_{a,sA} \\ \alpha_B \sigma_{r,B}'' - \sigma_{\theta,B}'' = Y_B & & \end{array}$$

in which:

$$\sigma_{r,A}'' = \sigma_{r,A} + \Delta\sigma_{r,A}$$

$$\sigma_{\theta,A}'' = \sigma_{\theta,A} + \Delta\sigma_{\theta,A}$$

$$f(P_a, r) \quad f(P_a, r) \quad f(P_a, r)$$

$$\sigma_{r,B}'' = \sigma_{r,B} + \Delta\sigma_{r,B}$$

$$\sigma_{\theta,B}'' = \sigma_{\theta,B} + \Delta\sigma_{\theta,B}$$

$$f(P_b, r) \quad ?$$

An analytical approach

- For material B:

For cavity **elastic** expansion/contraction from p_0 :

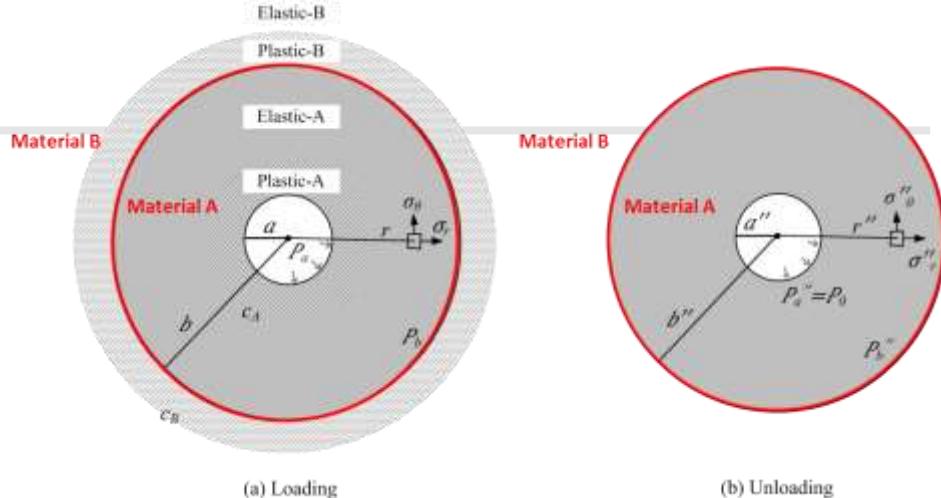
$$\Delta\sigma_{r,B} = A + \frac{B}{r^{k+1}} - p_0$$

$$\Delta\sigma_{\theta,B} = A - \frac{B}{kr^{k+1}} - p_0$$



$$\Delta\sigma_{r,B} = f(P_a, r)$$

$$\Delta\sigma_{\theta,B} = f(P_a, r)$$



(a) Loading

(b) Unloading

$$\Delta\sigma_{r,B} \Big|_{r=b} = (-P_b'') - (-P_b) = P_b - P_b''$$

$$\Delta\sigma_{r,B} \Big|_{r=\infty} = (-P_0) - (-P_0) = 0$$

$$\Delta\varepsilon_{\theta,A} \Big|_{r=b} = \Delta\varepsilon_{\theta,B} \Big|_{r=b}$$

$$M_n = \frac{E_n}{1 - \nu_n^2(2 - k)}$$

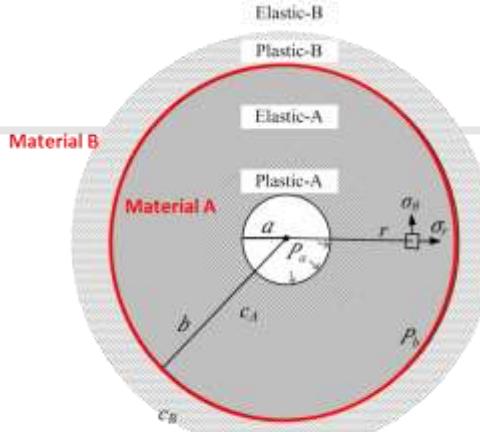
$$\Delta\varepsilon_{\theta,A} \Big|_{r=b} = \frac{1}{M_A} \left\{ -\frac{\nu_A}{1 - \nu_A(2 - k)} \Delta\sigma_{r,A} \Big|_{r=b} + [1 - \nu_A(k - 1)] \Delta\sigma_{\theta,A} \Big|_{r=b} \right\}$$

$$\Delta\varepsilon_{\theta,B} \Big|_{r=b} = \frac{1}{M_B} \left\{ -\frac{\nu_B}{1 - \nu_B(2 - k)} \Delta\sigma_{r,B} \Big|_{r=b} + [1 - \nu_B(k - 1)] \Delta\sigma_{\theta,B} \Big|_{r=b} \right\}$$

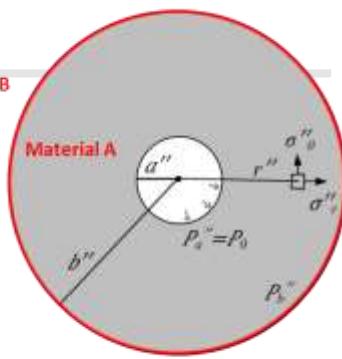
An analytical approach

- Yield or not?

$$\alpha \sigma_r - \sigma_\theta = Y$$



(a) Loading



(b) Unloading

- When loaded: (Mo et al., 2014)

$$\begin{aligned} \alpha_A \sigma_{r,A} - \sigma_{\theta,A} &= Y_A & \sim f(P_a, r) \\ \alpha_B \sigma_{r,B} - \sigma_{\theta,B} &= Y_B & \sim f(P_b, r) \end{aligned}$$

- When unloaded:

$$\begin{array}{ccc} \alpha_A \sigma_{r,A}'' - \sigma_{\theta,A}'' = Y_A & r = a & P_{a,sA} \\ \alpha_B \sigma_{r,B}'' - \sigma_{\theta,B}'' = Y_B & & \end{array}$$

in which:

$$\begin{aligned} \sigma_{r,A}'' &= \sigma_{r,A} + \Delta\sigma_{r,A} \\ \sigma_{\theta,A}'' &= \sigma_{\theta,A} + \Delta\sigma_{\theta,A} \end{aligned}$$

$$f(P_a, r) \quad f(P_a, r) \quad f(P_a)$$

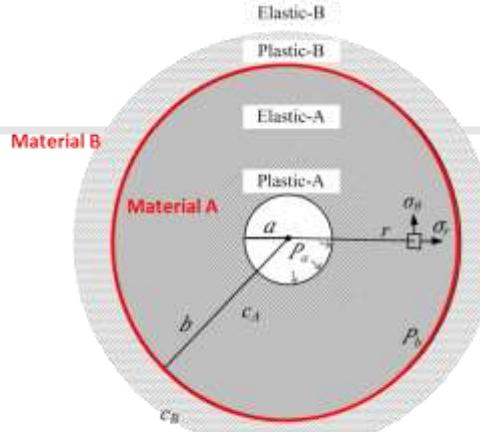
$$\begin{aligned} \sigma_{r,B}'' &= \sigma_{r,B} + \Delta\sigma_{r,B} \\ \sigma_{\theta,B}'' &= \sigma_{\theta,B} + \Delta\sigma_{\theta,B} \end{aligned}$$

$f(P_b, r) \quad ?$

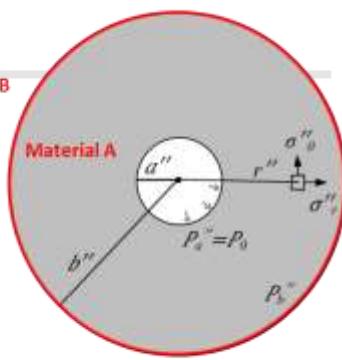
An analytical approach

- Yield or not?

$$\alpha \sigma_r - \sigma_\theta = Y$$



(a) Loading

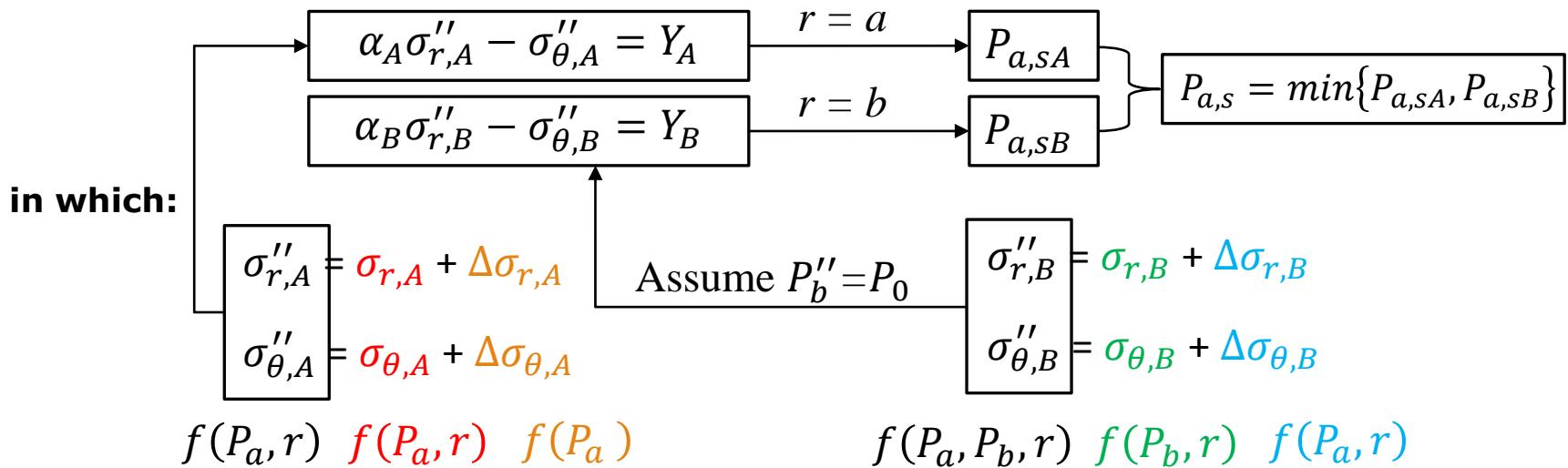


(b) Unloading

- When loaded: (Mo et al., 2014)

$$\begin{aligned} \alpha_A \sigma_{r,A} - \sigma_{\theta,A} &= Y_A & \sim f(P_a, r) \\ \alpha_B \sigma_{r,B} - \sigma_{\theta,B} &= Y_B & \sim f(P_b, r) \end{aligned}$$

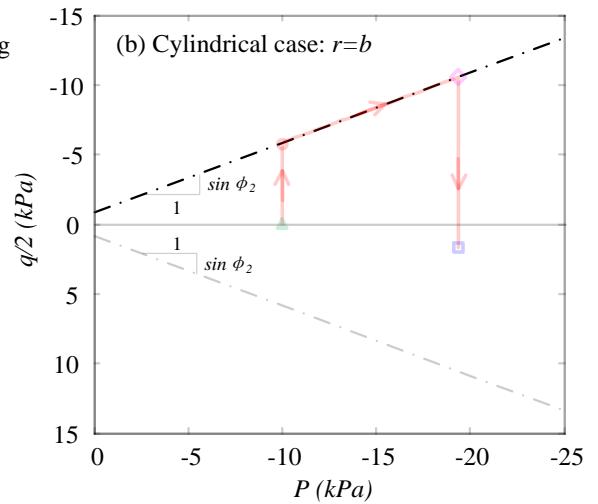
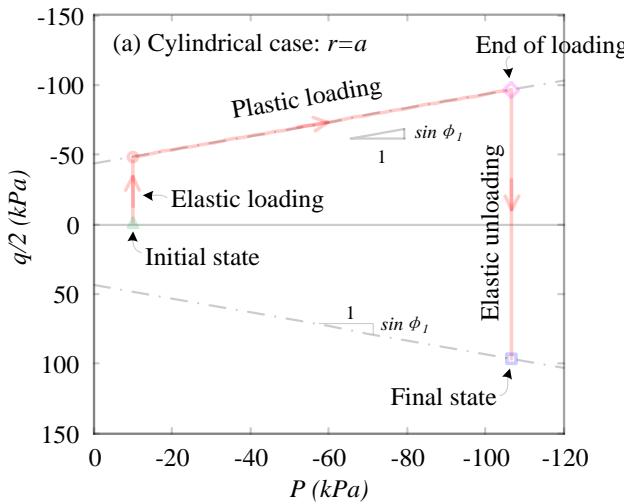
- When unloaded:



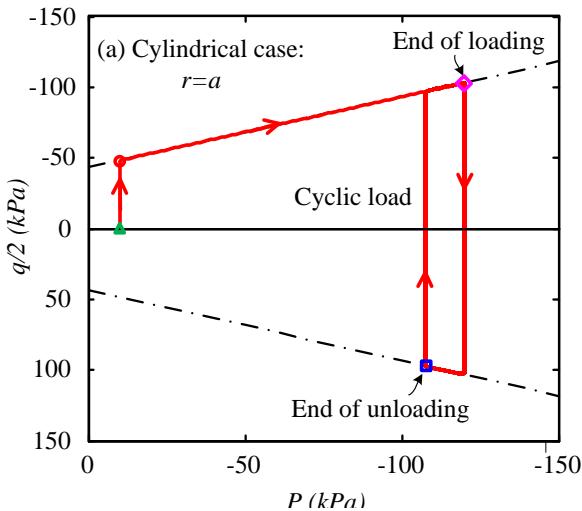
Results – numerical validation (cylindrical case)

$$p = \frac{\sigma_r + \sigma_\theta}{2}; q = (\sigma_r - \sigma_\theta)$$

$$P_a = 20.32P_0$$



$$P_a = 20.32P_0 \times 1.1$$



$$\begin{aligned}
 b/a &= 4 \\
 C_A/C_B &= 50 \\
 \phi_A &= \phi_B = 30^\circ \\
 E_A &= E_B = 100 \text{ MPa} \\
 \nu_A &= \nu_B = 0.2 \\
 P_0 &= 10 \text{ kPa}
 \end{aligned}$$

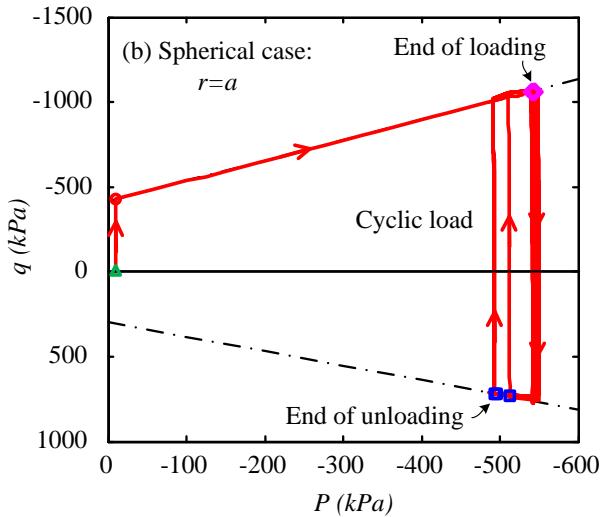
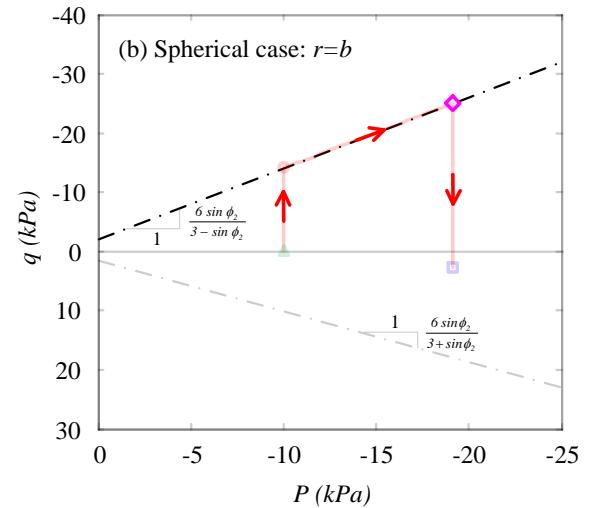
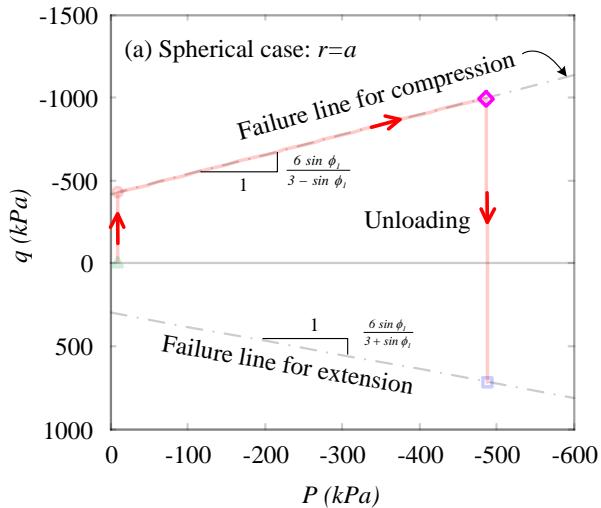
$$\mathbf{P}_{a,s}/\mathbf{P}_0 = \mathbf{20.32}$$

Results – numerical validation (spherical case)

$$p = \frac{\sigma_r + 2\sigma_\theta}{3}; q = (\sigma_r - \sigma_\theta)$$

$$P_a = 115.05 P_0$$

$$P_a = 115.05 P_0 \times 1.1$$



$$b/a = 4$$

$$C_A/C_B = 200$$

$$\phi_A = \phi_B = 30^\circ$$

$$E_A = E_B = 100 \text{ MPa}$$

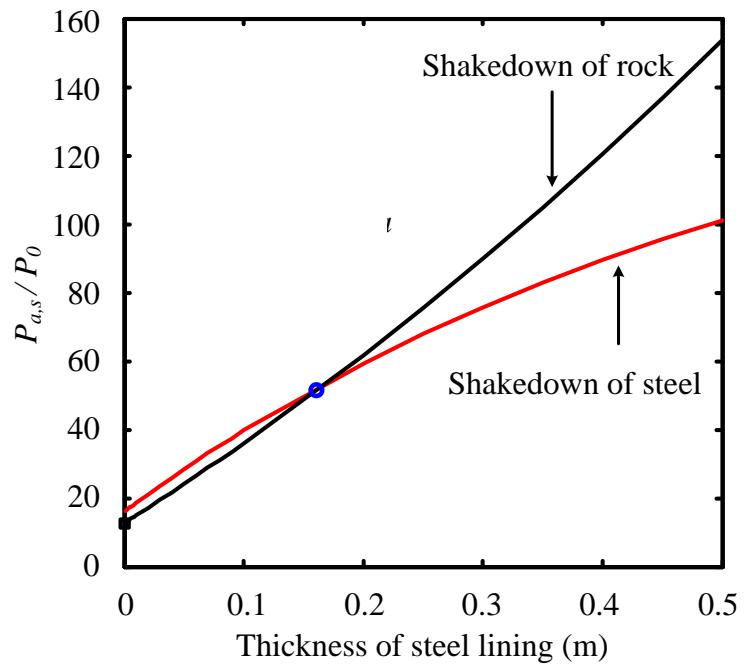
$$\nu_A = \nu_B = 0.2$$

$$P_0 = 10 \text{ kPa}$$

$$\mathbf{P}_{a,s}/\mathbf{P}_0 = 115.05$$

Results – Lined rock carven

- $P_0 = 2.5\text{ MPa}$ (around 100m depth)
- Rock friction angle $\phi = 37^\circ$
- Rock unconfined compression strength $\sigma_c = 10\text{ MPa}$
- Rock cohesion = $\sigma_c(1 - \sin\phi)/(2\cos\phi) = \sigma_c/4$
- Rock tensile strength = $\sigma_c/3$
- Rock Young's Modulus = 10GPa
- Rock Poisson's ratio = 0.3
- Steel yield strength = 355MPa
- Steel Young's Modulus = 198GPA
- Steel Poisson's ratio = 0.32
- Cavern radius = 2m



Shakedown limit for a spherical rock cavern with steel lining

Concluding remarks

- Analytical solutions for shakedown conditions of a cavity in two layers of cohesive-frictional materials are developed.
- It has been proved by numerical simulations that the proposed analytical solutions provide admissible cyclic loading conditions for the cavity to avoid reverse yielding.
- The shakedown limit pressure of underground lined rock caverns for the CAES systems, could then be determined by using the developed solutions, which can avoid low-cycle fatigue.
- Further work will be conducted considering concrete lining and better estimation of P_b'' .

谢 谢

Thank You