

Automatic Monitoring of Drilling Process (DPM) for Mechanical Profiling of Both Soil and Rock Grounds

by

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THE UNIVERSITY OF HONG KONG



Introduction



**Construction projects are in mountains & in depth.
These grounds always comprise both soils and rocks.**





The Issue & Need



A test tool is needed for
continuously and automatically measuring and profiling
the in-situ mechanical properties of both soil and rock
grounds.



An Ideal Solution in High-tech Times



Pneumatic Drilling



Drill hole

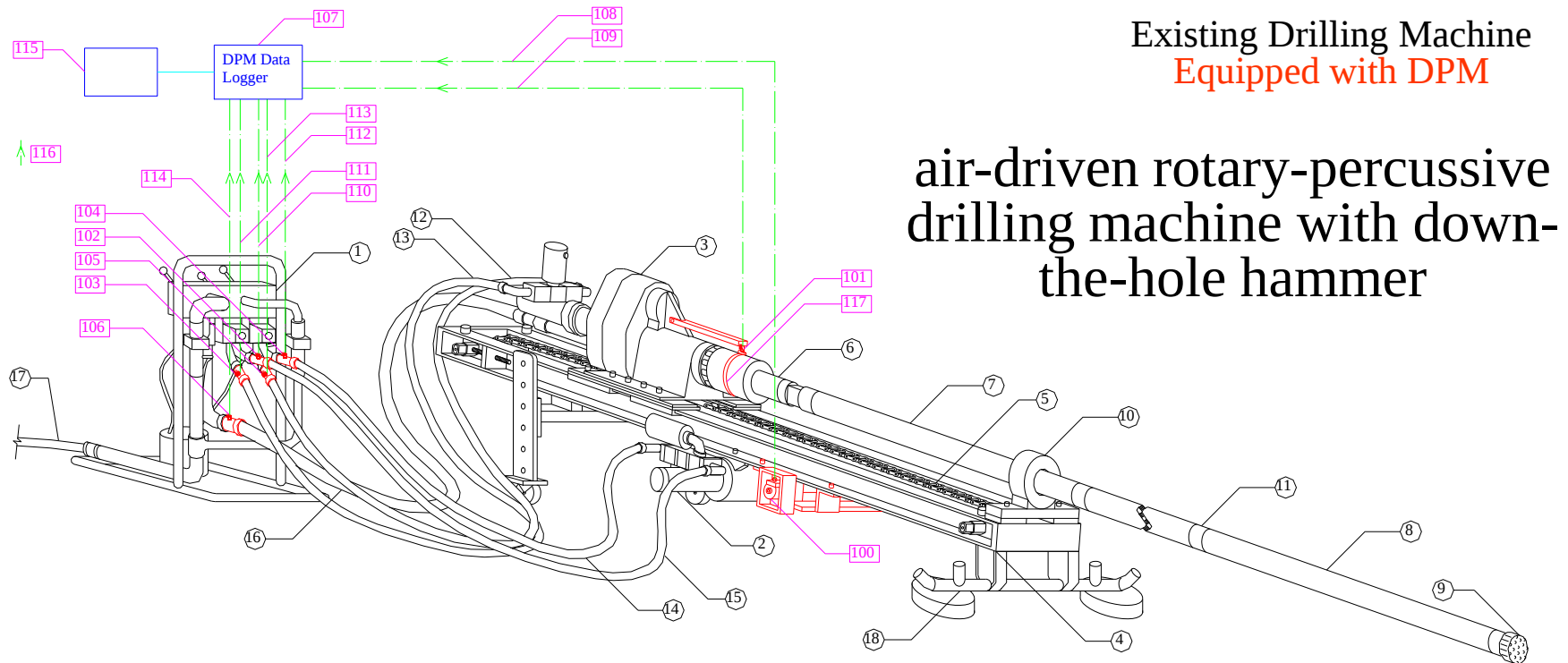


Hydraulic Drilling

- 1) The formation of drillholes requires mechanically detaching & removing geomaterial from the cut face of drill bit.
- 2) It is a mechanical failure process of the in-situ geomaterials with depth and
- 3) It can be used to delineate the geomaterials' strengths & distribution.



Automatic Drilling Process Monitoring



Existing Drilling Machine
Equipped with DPM

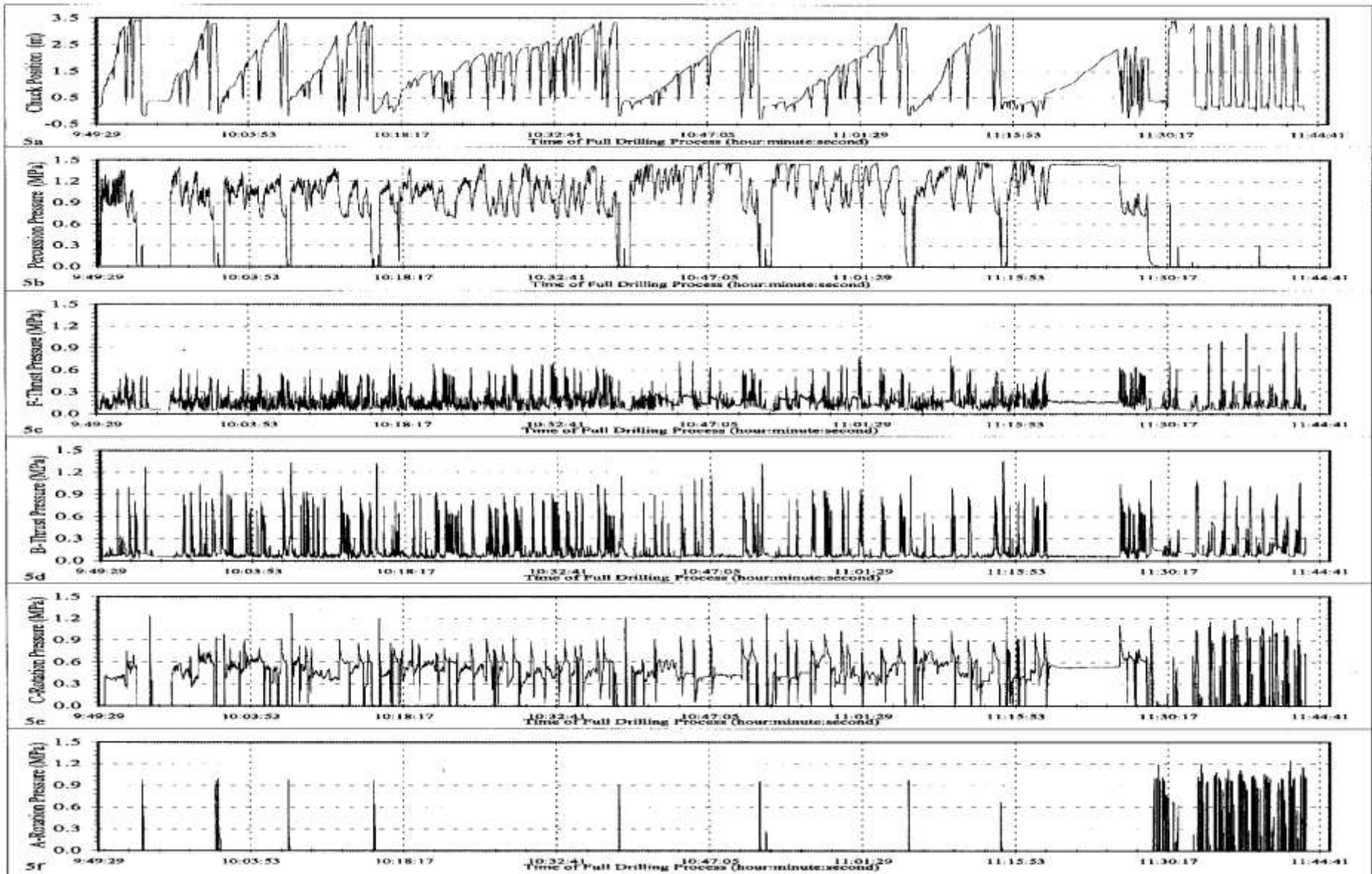
air-driven rotary-percussive
drilling machine with down-
the-hole hammer

- | | | | | |
|---|-------------------------|------------------------|-------------------------------------|----------------------------|
| ① Manual Control Panel | ④ Straight Sliding Beam | ⑧ Down-The-Hole Hammer | ⑫ Air Hose-Forward Rotation | ⑯ Air Hose-Percussion |
| ② Pneumatic Thrust Motor | ⑤ Steel Loop Chain | ⑨ Drill Bit | ⑬ Air Hose-Reverse Forward Rotation | ⑰ Main Compressed Air Hose |
| ③ Swivel Drill Chuck with
Rotation Motor | ⑥ Shank Adaptor | ⑩ Rod Clamp | ⑭ Air Hose-Forward Thrust | ⑱ Support |
| | ⑦ Hollow Rod | ⑪ Screw Connection | ⑮ Air Hose-Backward Thrust | |

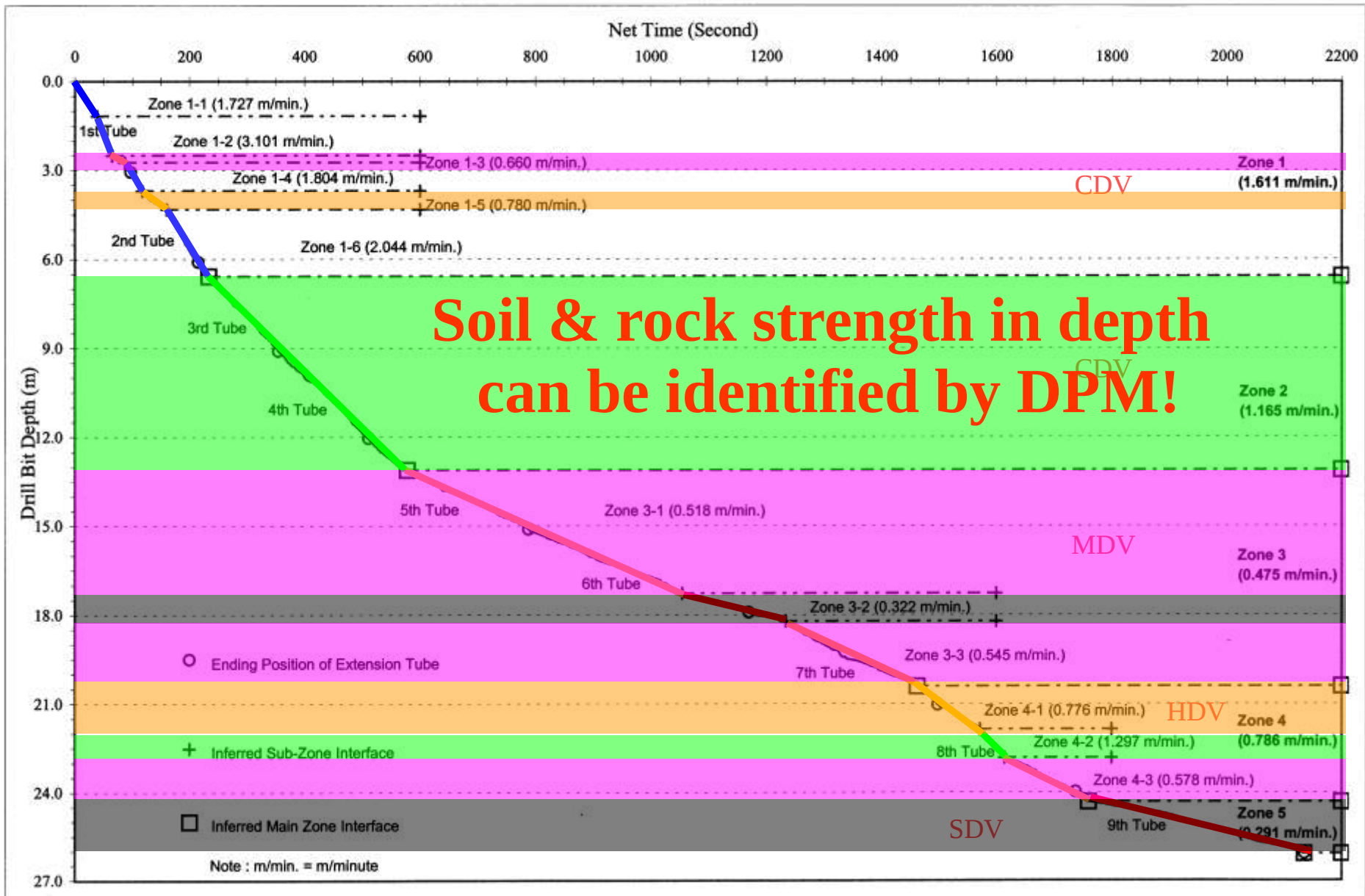
- | | | | |
|--|---|-----------------------------------|-------------------------------------|
| ⑩① Position Transducer | ⑩③ Pressure Transducer-Reverse Forward Rotation | ⑩⑥ Pressure Transducer-Percussion | ⑩⑮ Memory Card or Computer |
| ⑩① Rotation Transducer | ⑩④ Pressure Transducer-Forward Thrust | ⑩⑦ DPM Data Logger | ⑩⑮ Direction of Signal Transmission |
| ⑩② Pressure Transducer-Backward Thrust | ⑩⑤ Pressure Transducer-Forward Rotation | ⑩⑧ — ⑩⑭ Wires for DPM Signals | ⑩⑰ Steel Ring |



DPM data in time series



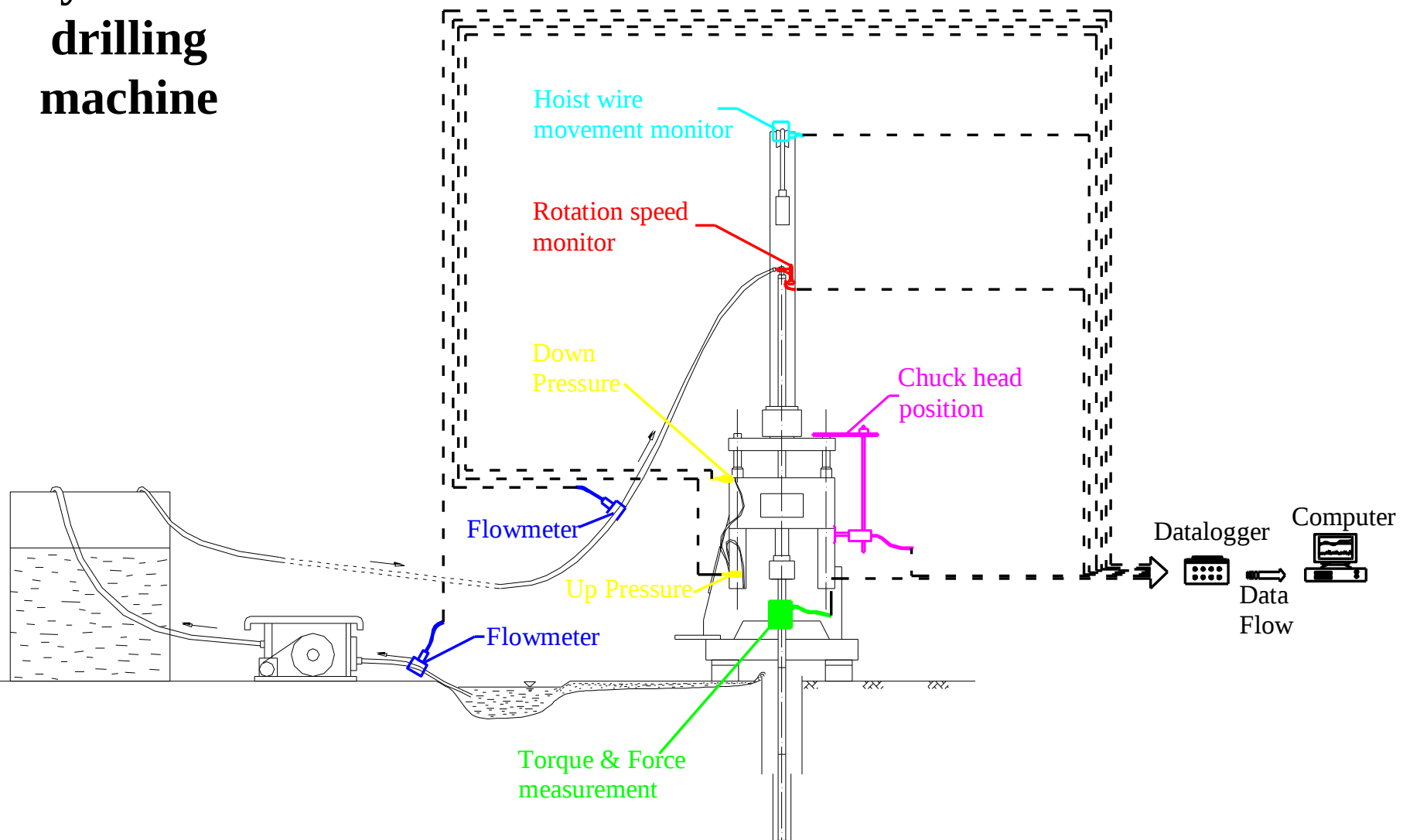
Linear Zones for Geomaterial Strength in Depth





Automatic Drilling Process Monitoring

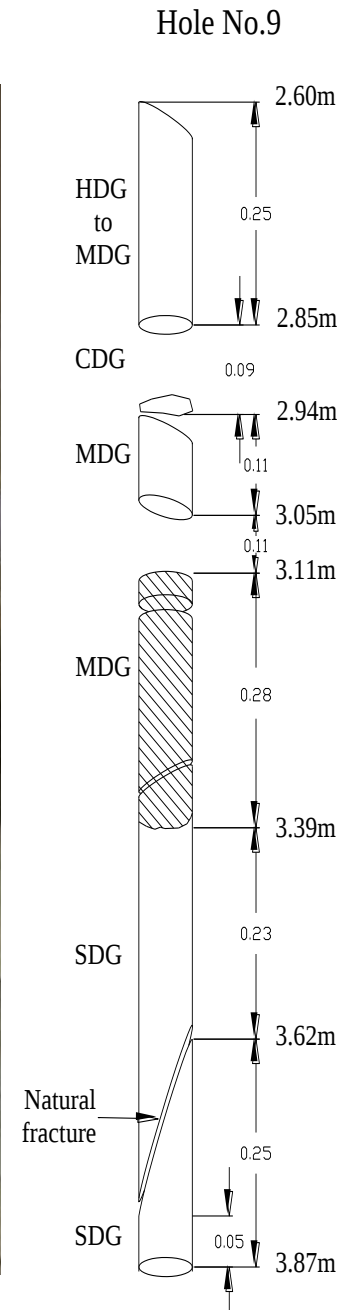
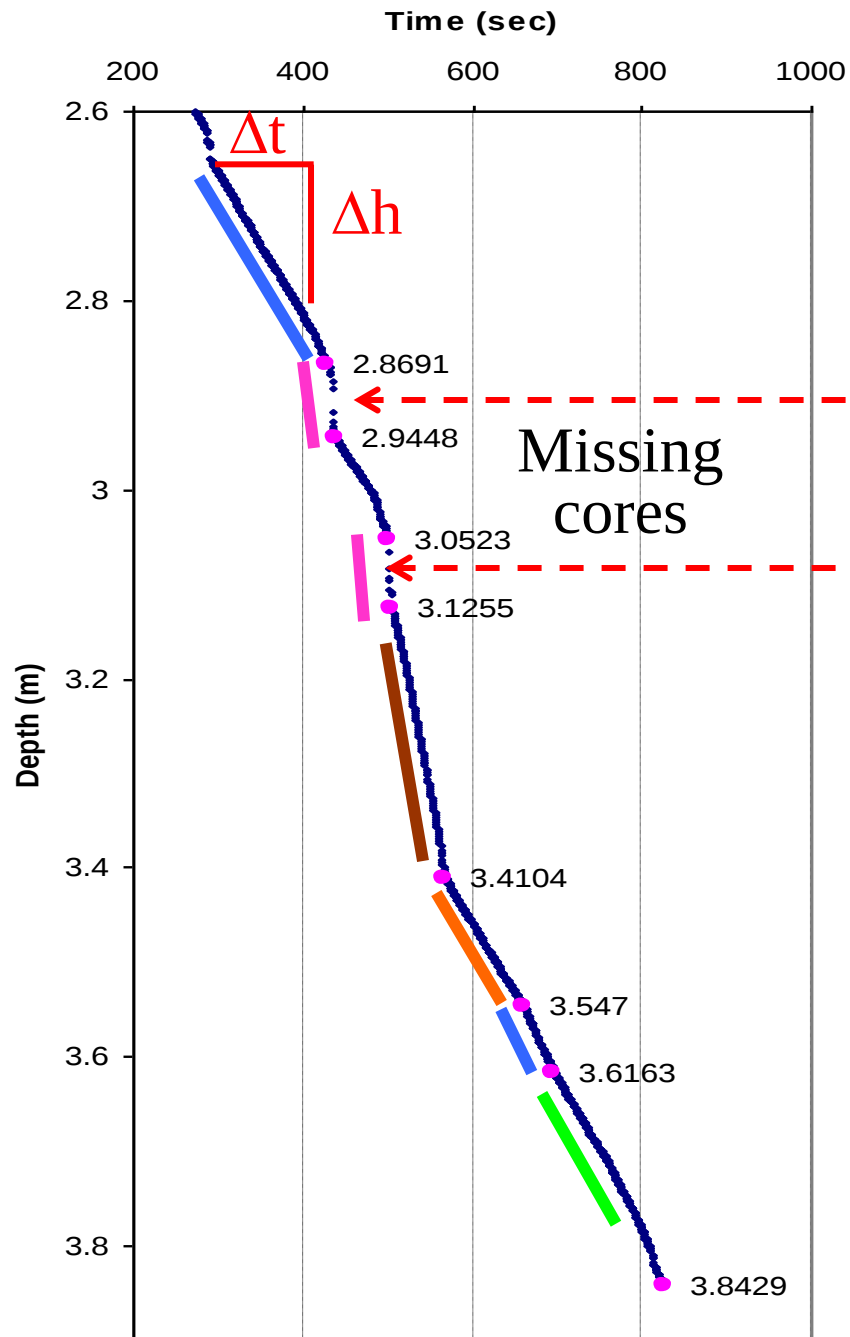
Hydraulic drilling machine



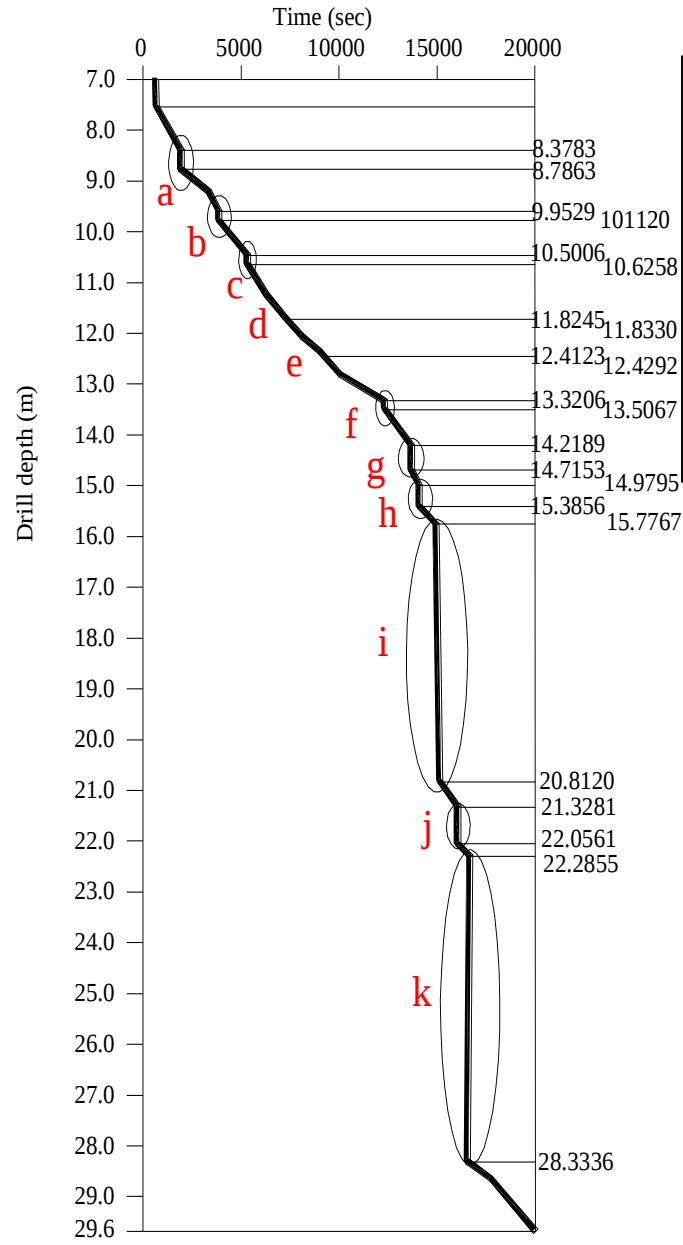
Drilling rate

$$= \frac{\Delta h}{\Delta t}$$

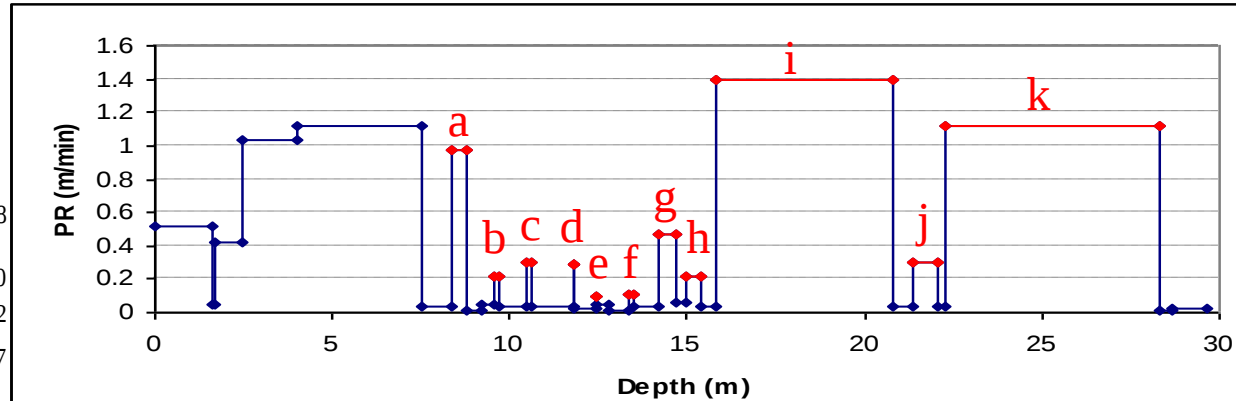
Slope
gradient of
time-depth
curve
for a linear
zone



Details of caves location



Cavities in Marble



Drilling rate v.s. Depth



Cores and cavities along drillhole



The Finding

Modern High Technology Based
Automatic Drilling Process Monitoring
(DPM)
in Real Time

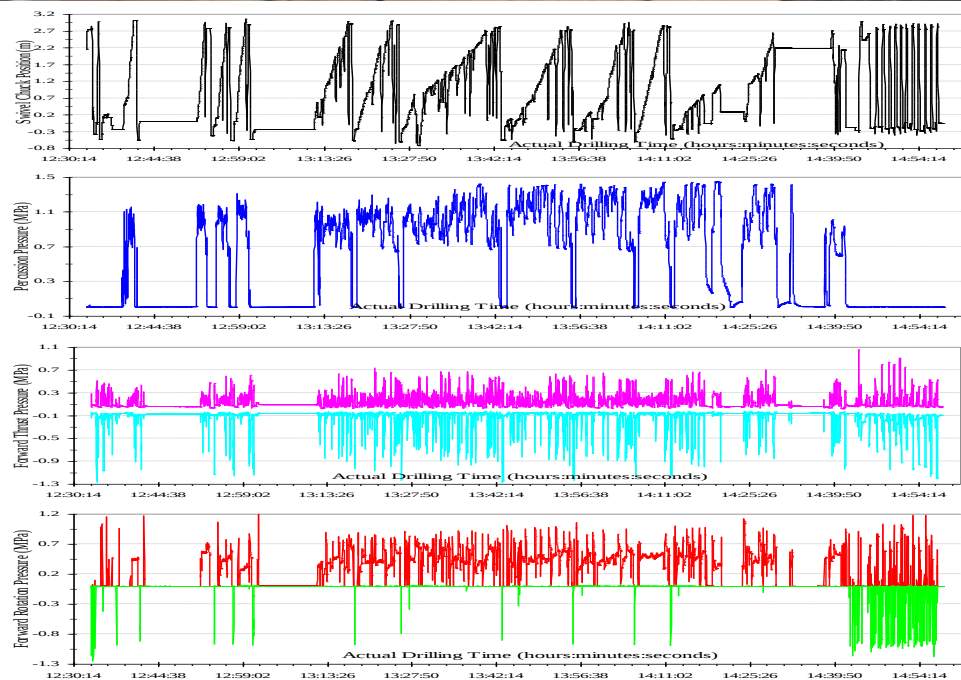
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Continuous Measurement of
In-situ Strength and Distribution of
Ground Geomaterials
Comprising Both Soils and Rocks



DPM : Technology Innovation

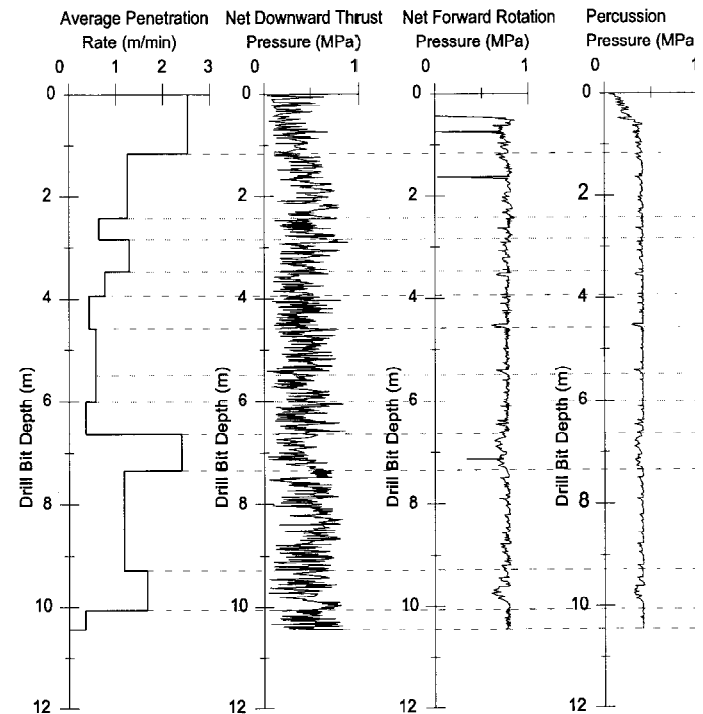
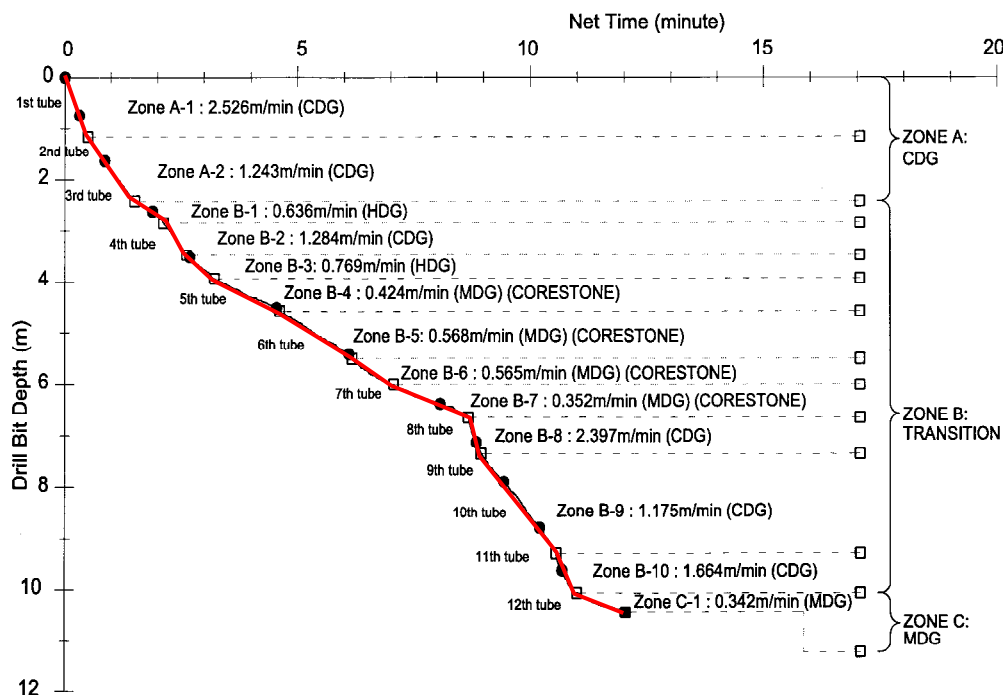
USA & China Patents





DPM : Scientific Discovery

Linear zones of bit-depth vs drilling time !
Constant drilling rates at individual zones!



Knowing the weak and strong zones for
quality geotechnical engineering !



DPM : Applicable to Various Drills

Air-driven rotary-percussive drilling machines equipped with down-the-hole hammer & hydraulic drills





Recommendations



Automatic monitoring of conventional drilling works
can upgrade the drilling works
to become an in-situ technique of choice
for
assessment and measurement of
the continuous quality & strength distribution of
geomaterials in
grounds
composing both soils and rocks.